



**The Quality Control Inspector Supervisor** will be responsible for programming, measuring and overseeing the inspection of our manufactured product by our inspection team (currently at two inspectors). We are looking for an experienced QC Inspector who will be ultimately responsible for the smooth running and management of the QC department and ensuring the outgoing product meets customer or internal specifications.

**Key Job Duties and Responsibilities** include the following

- \* Capable of leading and directly the inspection team
- \* Programming and operating our CMM machines.
- \* Executing manual inspections both dimensional and visual.
- \* Documenting inspection results and inputting into a database.
- \* Working independently with minimal supervision to ensure quality specs are met.
- \* Capable and confident to determine acceptance or rejection of inspected product.
- \* Lead the Quality Inspection Team and support Production and other internal depts.

#### **Qualifications and Skills**

- \* 3+ years of experience in quality control inspections.
- \* At least 1 year experience programming and operating a CMM.
- \* Able to read and interpret engineering level mechanical drawings.
- \* Knowledge and experience with Geometric Dimensioning and Tolerancing.
- \* Knowledge and experience in the interpretation and application of customer, industry and company standards and specifications.
- \* Capable use of precision measuring tools such as calipers, height gages, micrometers, surface testers, etc.
- \* Capable of using and programming CMM machines, both manual and computer controlled.
- \* Experience with PC-DMIS CMM software a plus.
- \* Ability to foster a close working relationship with other team members, other team leads and upper management.
- \* Ability to work in a fast-paced environment and work well under pressure.

**Job Type** : Full time